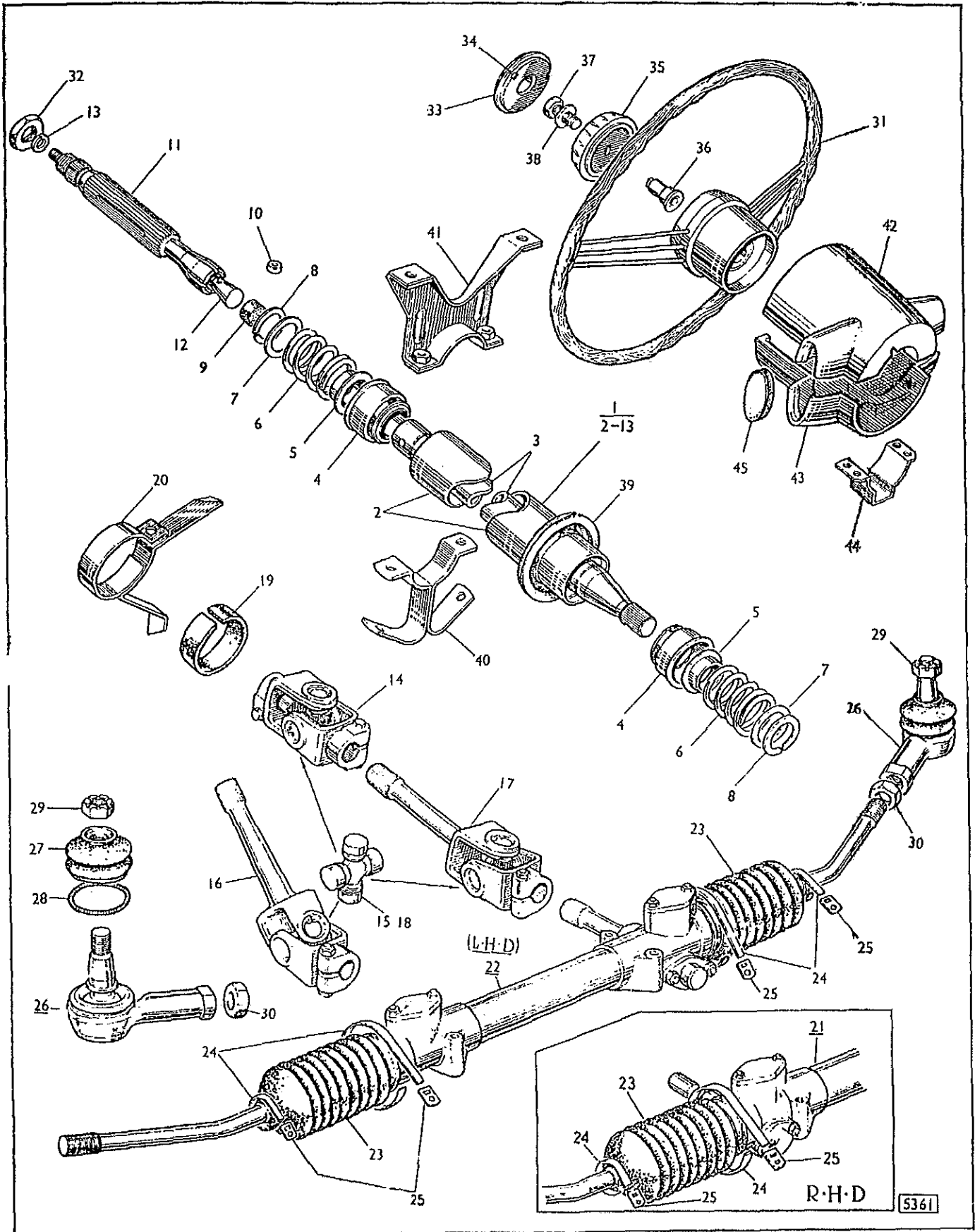


SECTION RF

STEERING and CONTROLS

STEERING AND CONTROLS



SECTION RF

2nd Issue

STEERING AND CONTROLS

Plate Ref.	Rootes Part Number	DESCRIPTION	No. per Veh.	REMARKS
1	1224637	UPPER COLUMN	1	
2	5042935	Outer tube c/w key	1	
3	5042936	Inner column	1	
4	5043284	Ball race	2	
5	5043288	Bush—Ball race	2	
6	5043289	Spring	2	
7	K.27978	Adjusting washer—048°	A/R	} Inner column
	5043285	Adjusting washer—064°	A/R	
	5043286	Adjusting washer—080°	A/R	
	5043287	Adjusting washer—104°	A/R	
8	5043290	Circlip	2	
9	5041078	Plug	1	
10	1206274	Stop button	1	
11	5041071	Inner column extension	1	
12	1206273	Bolt } Inner column	1	
13	1206462	Circlip } extension	1	
14	1224688	UNIVERSAL STEERING JOINT—UPPER	1	
15	5042938	Journal pack—Upper steering joint	1	
16	1229850	STEERING SHAFT—LOWER (R.H.D.)	1	
17	1224663	STEERING SHAFT—LOWER (L.H.D.)	1	
18	5042938	Journal pack—Lower steering shaft	1	
19	1224871	Strip rubber—Steering column	1	
20		Steady bracket—Steering column	1	} See Body fittings— Supplied with Body Shell
	19105143	Screw, $\frac{5}{16}$ " UNF. \times 1 $\frac{1}{2}$ " Hex.	3	
	9569053	Nut, $\frac{5}{16}$ " UNF. Acrotight	3	} Universal joints to lower steering shaft and rack and pinion
21	5042786	RACK AND PINION (R.H.D.)	1	
22	5042785	RACK AND PINION (L.H.D.)	1	
23	5042787	Dust excluder (Bellows)	2	
24	5042788	Steel banding—Dust excluder	4	
25	5042792	Clip—Steel banding	4	
	9003269	Bolt, $\frac{3}{4}$ " UNF. \times 2" Wedglok—Rack to crossmember	4	
26	5042789	TUBE END SOCKET ASSEMBLY	2	
27	5042790	Dust cover	1	
28	5042791	Retaining ring	1	
29	9540070	Nut, $\frac{7}{8}$ " UNF.—Slotted	2	
30	9520101	Nut, $\frac{1}{2}$ " UNF. lock—Tube end socket	2	
31	1206521	HANDWHEEL (Wooden)	1	} G.T. and all U.S.A. and Canada Standard models except U.S.A. and Canada
	1206429	HANDWHEEL	1	
32	9029179	Nut—Handwheel to column	1	
33	1228688	Motif	1	
34	1206388	Clip	3	
35	1205510	Adjuster nut	1	
36	1206509	Nut—Column extension	1	
37	19505032	Screw, $\frac{5}{16}$ " UNF. \times $\frac{1}{2}$ "	1	} Adjuster nut to column extension nut
38	9067089	Washer, $\frac{5}{16}$ " plain	1	
39	9118508	Grommet—Steering column	1	
40	1223832	Clip—Support bracket	1	
	9067017	Washer, $\frac{1}{2}$ " plain	2	
	9510040	Nut, $\frac{1}{2}$ " UNF.	2	

STEERING AND CONTROLS

Plate Ref.	Rootes Part Number	DESCRIPTION	No. per Veh.	REMARKS	
41	19504051	Bolt, 1/4" UNF. x 3/8" } Clip—Column to	2		
	9664162	Washer, 1/4" shakeproof } support bracket	2		
	5220695	Screw, 1/4" UNF. x 1/2" }	2		
	9067017	Washer, 1/4" plain ... } Clip to lower	2		
	9664162	Washer, 1/4" shakeproof } support rail	2		
	9067018	Packing washer ... }	A/R		
	1206560	Support bracket (R.H.D.)—Column to facia	1		
	1206621	Support bracket (L.H.D.)—Column to facia	1		
	19504051	Bolt, 1/4" UNF. x 3/8" } Support bracket	2		
	9664162	Washer, 1/4" shakeproof } to facia	2		
	42	1206294	COWL—Upper	1	
	43	1206295	COWL—Lower	1	
	44	1224207	Clip—Cowl to column	1	
	45	1206410	Grommet—Cowl	1	
		9773126	Screw, No. 8 x 3/8" } Clip to cowl	1	
	9020042	Spire nut, No. 8J } (Lower)	1		
	39313081	Screw, No. 10 UNF. x 1/2"—Cowl (Upper) to column	4		
	39711122	Screw, No. 10 UNC. x 3/4"—Cowl lower to cowl upper	2		